

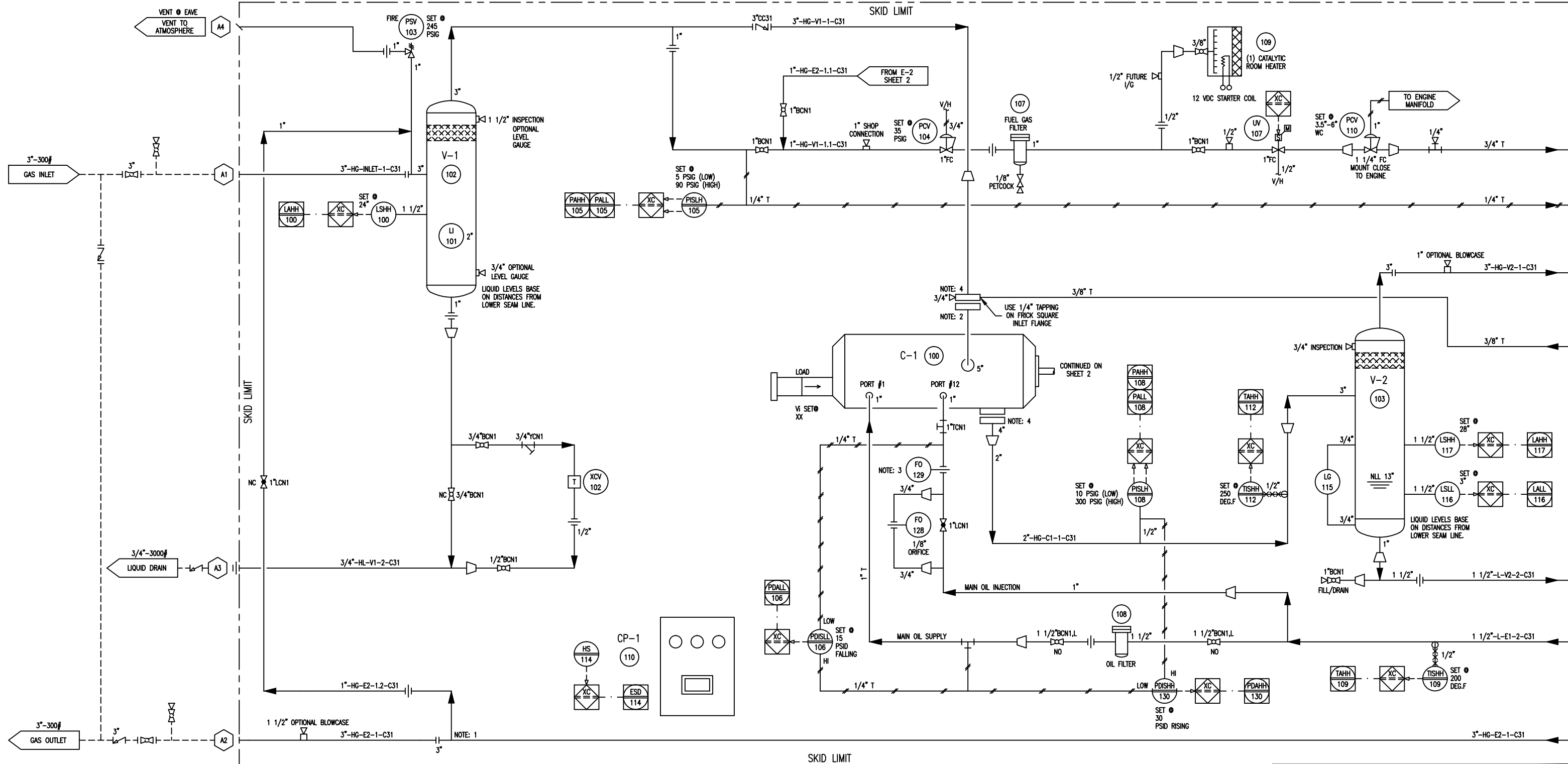
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V-1
SUCTION SCRUBBER
 SIZE: 16" O.D. X 48" S/S
 M.A.W.P.: F.V./400 PSIG @ 250 DEG.F
 M.D.M.T.: -20 DEG.F @ 400 PSIG
 C.A.: 0.0625"
 WEIGHT: 485 LBS.

CP-1
CONTROL PANEL
 TYPE: MURPHYMATIC CONTROL PANEL
 MODEL: TTDJ-IGN-T
 IGNITION POWERED

C-1
GAS COMPRESSOR
 FRICK: MODEL XJF-151M
 INPUT SPEED: 900 TO 1800 RPM
 SUCTION PRESSURE: 5-90 PSIG
 DISCHARGE PRESSURE: 10-300 PSIG
 FLOW: SEE CURVES
 M.A.W.P.: 375 PSIG
 WEIGHT: 1195 LBS

V-2
PRIMARY OIL SEPARATOR
 SIZE: 12 3/4" O.D. X 48" S/S
 M.A.W.P.: 400 PSIG @ 250 DEG.F
 M.D.M.T.: -20 DEG.F @ 400 PSIG
 C.A.: 0.0625"
 WEIGHT: 360 LBS.



SKID GENERAL NOTES:

- ELECTRICAL CLASSIFICATION: CLASS 1, DIV. 2, GROUP D
- FIRE AND GAS DETECTION: BY CUSTOMER AS REQUIRED.
- MINIMUM DESIGN AMBIENT TEMPERATURE: 50 DEG.F
- MAXIMUM DESIGN AMBIENT TEMPERATURE: 90 DEG.F
- SITE ELEVATION: 2500 FT.
- ATMOSPHERIC PRESSURE: 13.4 PSIA
- COMPRESSOR OIL TYPE: S5-150 (18 USGAL)
- ENGINE OIL TYPE: ESSO G40, OR EQUAL (14 USGAL)
- ENGINE GLYCOL CHARGE: 50 / 50 EGLY (22 USGAL)

- NOTE 1
 TAKE CONNECTION FROM THE TOP OF PIPE
- NOTE 2
 INTEGRAL STRAINER SUPPLIED WITH FRICK COMPRESSOR
- NOTE 3
 ORIFICE SUPPLIED WITH COMPRESSOR
- NOTE 4
 FLANGE SUPPLIED WITH COMPRESSOR

REV.	DESCRIPTION	DATE	BY	APPR.
1	ISSUED FOR CONSTRUCTION	MAY 19/05	KW	

PERMIT TO PRACTICE STAMP

ENGINEER STAMP

TOROMONT TOROMONT PROCESS SYSTEMS		TITLE: P & I FLOW DIAGRAM	
DRAWN BY: K. WALTON	DATE: MAY 12, 2005	FOR: TOROMONT PROCESS SYSTEMS 90 HP WELLHEAD BOOSTER UNIT FRICK XJF 151-M COMPRESSOR	
CHKD. BY: G. SCHUSTER	SCALE: N/A		
APPR. BY: G. SCHUSTER	W.O. No: 11832101		
CUST. PO No:	DWG. No: 11832-101	SHEET No: 1 OF 3	REV: 1

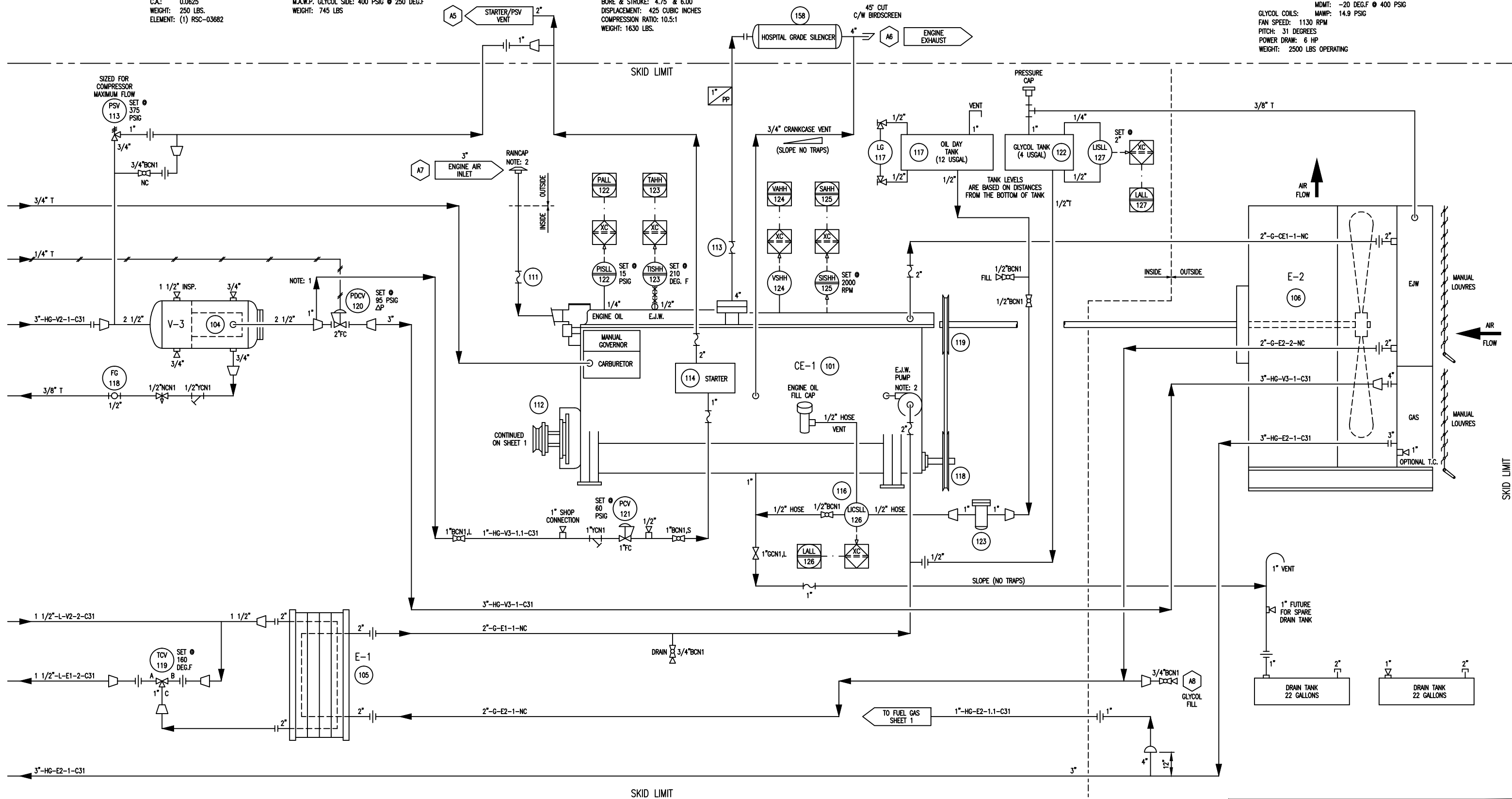
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V-3
SECONDARY OIL SEPARATOR
 CHIL-COM: MODEL COSM-070-T
 SIZE: 12 3/4" O.D. X 36 3/8" O.A.L.
 M.A.W.P.: 400 PSIG @ 400 DEG.F
 M.D.M.T.: -20 DEG.F @ 400 PSIG
 C.A.: 0.0625"
 WEIGHT: 250 LBS.
 ELEMENT: (1) RSC-03682

E-1
OIL COOLER
 MAKE: VIEX INC.
 MODEL: VX-20-SS-FMR-2-50
 PLATES: 31
 M.A.W.P. OIL SIDE: 400 PSIG @ 250 DEG.F
 M.A.W.P. GLYCOL SIDE: 400 PSIG @ 250 DEG.F
 WEIGHT: 745 LBS

CE-1
COMPRESSOR ENGINE
 MAKE: CATERPILLAR
 MODEL: G3304NA
 POWER: 90 HP @ 1800 RPM
 NO. OF CYLINDERS: 4
 BORE & STROKE: 4.75" & 6.00"
 DISPLACEMENT: 425 CUBIC INCHES
 COMPRESSION RATIO: 10.5:1
 WEIGHT: 1630 LBS.

E-2
GLYCOL COOLER/AFTERCOOLER
 TYPE: AIR-X-HEMPHILL
 MODEL: 42 VIS
 DESIGN AMB: 90 DEG.F
 AFTERCOOLER COIL: M.A.W.P.: 400 PSIG @ 300 DEG.F
 M.D.M.T.: -20 DEG.F @ 400 PSIG
 GLYCOL COILS: M.A.W.P.: 14.9 PSIG
 FAN SPEED: 1130 RPM
 PITCH: 31 DEGREES
 POWER DRAW: 6 HP
 WEIGHT: 2500 LBS OPERATING



NOTE: 1
 START GAS CONNECTION FROM TOP OF PIPE

NOTE: 2
 SUPPLIED WITH ENGINE

REV.	DESCRIPTION	DATE	BY	APPR.
1	ISSUED FOR CONSTRUCTION	MAY 19/05	KW	

PERMIT TO PRACTICE STAMP

ENGINEER STAMP

DRAWN BY:
 K. WALTON

DATE:
 MAY 12, 2005

CHKD. BY:
 G. SCHUSTER

SCALE:
 N/A

APPR. BY:
 G. SCHUSTER

W.O. No:
 11832101

TOROMONT TOROMONT PROCESS SYSTEMS

TITLE: P & I FLOW DIAGRAM

FOR: TOROMONT PROCESS SYSTEMS
 90 HP WELLHEAD BOOSTER UNIT
 FRICK XJF 151-M COMPRESSOR

DWG. No: 11832-101

SHEET No: 2 OF 3

REV: 1

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LINE IDENTIFICATION

A-B-CD-E-FGH-I,I,I

- A : NOMINAL LINE SIZE IN INCHES
- B : FLUID
 - C CARBON DIOXIDE
 - CW COOLING WATER
 - G GLYCOL
 - HG HYDROCARBON GAS
 - IA INSTRUMENT AIR SUPPLY
 - IG INSTRUMENT GAS SUPPLY
 - L LUBE OIL (COMPRESSOR)
- C : EQUIPMENT TYPE
 - B BLOWER/FAN
 - C COMPRESSOR
 - E EXCHANGER
 - F FILTER
 - H HEATER
 - P PUMP
 - S OIL SKIMMER
 - T TANK
 - V PRESSURE VESSEL
- D : EQUIPMENT NUMBER: 1 TO 999 SEQUENTIAL NUMBERS
- E : LINE NUMBER: 1 TO 9 SEQUENTIAL NUMBERS FROM EQUIPMENT
- FGH : PIPING SPECIFICATION
 - F : MATERIAL GROUP
 - C CARBON STEEL
 - L LOW TEMP. CARBON STEEL
 - S STAINLESS STEEL
 - G : ANSI 16.5 FLANGE CLASS

1	150#	9	900#
3	300#	15	1500#
6	600#	25	2500#
 - H : LINE MATERIAL SPECIFICATION REFERENCE: 1 TO 9 SEQUENTIAL NUMBERS

VALVE IDENTIFICATION

A"BCDE,F

- A : NOMINAL VALVE SIZE IN INCHES
- B : TYPE
 - A ANGLE GLOBE
 - B BALL
 - C CHECK
 - G GATE
 - L GLOBE
 - M MANIFOLD
 - N NEEDLE
 - P PLUG
 - S START-UP STRAINER
 - T TEE STRAINER
 - Y Y-STRAINER
 - U BUTTERFLY
- C : BODY MATERIAL
 - L LOW TEMP. CARBON STEEL
 - S STAINLESS STEEL
- D : END CONNECTIONS
 - 1 FLANGED 150#
 - 3 FLANGED 300#
 - 6 FLANGED 600#
 - 9 FLANGED 900#
 - B BUTT WELD
 - C SW BY NPT
 - F NPT BY FLANGE (MANIFOLD)
 - N NPT (THREADED)
 - M NPT MALE BY NPT FEMALE
 - S SW (SOCKETWELD)
 - T TUBE (SWAGELOCK)
- E : IDENTIFIER - NUMBER USED TO SPECIFY VALVE REFER TO VALVE DATA SHEETS
- F : MODIFIER
 - C CHAIN OPERATOR
 - E EXTENDED BONNET
 - G GEAR OPERATOR
 - L LOCKING DEVICE
 - N NACE TRIM
 - O OXYGEN SERVICE/CLEANING
 - P FULL PORT DESIGN
 - R RTJ FLANGED
 - S SPRING HANDLE (CLOSE)
 - X SPECIAL SPECIFICATIONS

VALVES

- ANGLE GLOBE VALVE
- BALL VALVE
- BUTTERFLY VALVE
- CHECK VALVE
- GATE VALVE
- GLOBE VALVE
- NEEDLE VALVE
- PLUG VALVE
- 3-WAY VALVE
- 4-WAY VALVE
- START-UP STRAINER
- TEE STRAINER
- Y-STRAINER

VALVE CONNECTIONS

- THREADED
- WELDED (BUTT OR SOCKET)
- THREADED BY WELDED
- FLANGED

CONTROL VALVES

- POSITIONER DIAPHRAGM CONTROL VALVE
- MOTOR ACTUATOR
- OUTLET PRESSURE REGULATOR (SELF-CONTAINED)
- HYDRAULIC / PNEUMATIC PISTON OPERATED
- INLET PRESSURE REGULATOR (SELF-CONTAINED)
- VALVE W/ BLEED
- PRESSURE DIFFERENTIAL CONTROL VALVE (SELF-CONTAINED)
- VALVE W/ PLUG
- TWO-WAY SOLENOID VALVE
- PRESSURE SAFETY/RELIEF VALVE
- THREE-WAY SOLENOID VALVE
- DESIGNATES ORIFICE LETTER (SIZE)

MISCELLANEOUS

- FLEXIBLE CONNECTION
- CONTINUOUS LIQUID DRAINER OR STEAM TRAP
- SPECTACLE BLIND (LINE OPEN)
- SKID TIE-POINTS
- SPECTACLE BLIND (LINE CLOSED)
- OPEN DRAIN
- FLOW GLASS
- RUPTURE DISC FOR PRESSURE RELIEF
- RUPTURE DISC FOR VACUUM RELIEF
- VORTEX BREAKER
- DIAPHRAM SEAL
- ELECTRIC HEAT TRACE
- STEAM OR GLYCOL HEAT TRACE

LINE CODE

- PRIMARY PROCESS LINE
- SECONDARY PROCESS LINE
- INSTRUMENT PROCESS LINE (TUBING "T")
- BY OTHERS
- SKID LIMIT
- PNEUMATIC SIGNAL
- ELECTRIC SIGNAL
- CAPILLARY TUBING
- INSTRUMENT SYSTEM LINK (ELECTRONIC MEMORY SHARING)

		(MODIFIER)		INSTRUMENT IDENTIFICATION GENERAL REFERENCE (ISA - S5.1)											
		FIRST LETTER	SUCCEEDING LETTERS	PRIMARY ELEMENT	INDICATOR	RECORDER	CONTROLLER			TRANS-MITTER	CONTROL		CONTROL VALVE OR REGULATOR	SELF-ACTIVATED VALVE	RELAY OR CONVERTER
							BLIND	INDICATING	RECORDING		SWITCH	ALARM			
A	ANALYSIS		ALARM	AE	AI	AR	AC	AIC	ARC	AT	AS()	AA()	AV		AY
B	BURNER FLAME		USER'S CHOICE	BE	BI	BR	BC			BT	BS()	BA()	BV		BY
C	CONDUCTIVITY		CONTROL (CLOSE)	CE	CI	CR	CC	CIC	CRC	CT	CS()	CA()	CV		CY
D	DENSITY OR MASS (DIFFERENTIAL)			DE	DI	DR	DC	DIC	DRC	DT	DS()	DA()	DV		DY
E	VOLTAGE		PRIMARY ELEMENT	EE	EI	ER	EC	EIC	ERC	ET	ES()	EA()	EV		EY
F	FLOW (RATIO OR FRACTION)		SHUTDOWN FIRST OUT	FE	FI	FR	FC	FIC	FRC	FT	FS()	FA()	FV	FCV	FY
G	GAUGING		GLASS	GE	GI	GR	GC	GIC	GRC	GT	GS()	GA()	GV		
H	HAND		(HIGH)				HC	HIC	HRC	HT	HS()		HV	HCV	HY
I	CURRENT		INDICATE	IE	II	IR	IC	IIC	IRC	IT	IS()	IA()			IY
J	POWER (SCAN)			JE	JI	JR	JC	JIC	JRC	JT	JS()	JA()			JY
K	TIME		CONTROL STATION		KI	KR	KC	KIC	KRC	KT	KS()	KA()			KY
L	LEVEL		LIGHT (LOW)	LE	LI	LR	LC	LIC	LRC	LT	LS()	LA()	LV	LCV	LY
M	MOISTURE, HUMIDITY		(MIDDLE OR INTERMEDIATE)	ME	MI	MR	MC	MIC	MRC	MT	MS()	MA()	MV		MY
N	USER'S CHOICE														
O	POINT		ORIFICE (OPEN)												
P	PRESSURE OR VACUUM		POINT	PE	PI	PR	PC	PIC	PRC	PT	PS()	PA()	PV	PCV	PY
Q	QUANTITY OR EVENT (INTEGRATE/TOTALIZE)				QI	QR	QC	QIC	QRC	QT	QS()	QA()	QV		QY
R	RADIOACTIVITY		RECORD OR PRINT	RE	RI	RR	RC	RIC	RRC	RT	RS()	RA()			RY
S	SPEED OR FREQUENCY		SWITCH		SI	SR	SC	SIC	SRC	ST	SS()	SA()			SY
T	TEMPERATURE		TRANSMIT	TE	TI	TR	TC	TIC	TRC	TT	TS()	TA()	TV	TCV	TY
U	MULTI-VARIABLE		MULTIFUNCTION		UI	UR	UC	UIC	URC				UV		UY
V	VIBRATION		WELL OR DAMPER	VE	VI	VR	VC	VIC	VRC	VT	VS()	VA()	VV		VY
W	WEIGHT OR FORCE			WE	WI	WR	WC	WIC	WRC	WT	WS()	WA()	WV		WY
X	UNCLASSIFIED		UNCLASSIFIED (DIAGNOSTIC)	XE	XI	XR	XC	XIC	XRC	XT	XS()	XA()	XV		XY
Y	USER'S CHOICE		RELAY OR COMPUTE												YY
Z	POSITION		DRIVE OR ACTUATE	ZE	ZI	ZR	ZC	ZIC	ZRC	ZT	ZS()	ZA()			ZY

(C) -CLOSE (O) -OPEN
 (H) -HIGH ALARM (L) -LOW ALARM
 (HH) -HIGH SHUTDOWN (LL) -LOW SHUTDOWN
 (xx) -DIAGNOSTIC SHUTDOWN (USED TO INDICATE THE DIAGNOSTIC CHECK REQ'D ON THE ANALOG INPUT)

INSTRUMENTS

- THERMOWELL (THREADED)
- THERMOWELL (WELDED)
- LOCAL MOUNTED
- LOCAL PANEL MOUNTED
- MOUNTED BEHIND OR IN LOCAL PANEL
- MAIN PANEL MOUNTED
- MOUNTED BEHIND OR IN MAIN PANEL
- MAN / MACHINE INTERFACE IN MAIN PANEL
- PILOT LIGHT
* COLOUR- (A) AMBER (G) GREEN (R) RED (B) BLUE (O) ORANGE (W) WHITE
- RELAY OR CONVERTER
* FOR INPUT/OUTPUT SEQUENCES
DESIGNATION: SIGNAL:
E VOLTAGE
H HYDRAULIC
I CURRENT (ELECTRICAL)
O ELECTROMAGNETIC OR SONIC
P PNEUMATIC
R RESISTANCE (ELECTRICAL)
- PROGRAMMABLE LOGIC CONTROLLER (PLC)
XC REPRESENTS GENERAL LOGIC
X/Y = PLC NUMBER
Y = PLC RACK NUMBER
THE ABOVE IDENTIFICATION NUMBER WILL BE USED TO REFERENCE THE CONTROL PANELS.
- INTERLOCK
- ELECTRICAL (HARD WIRE) INTERLOCK

ABBREVIATIONS

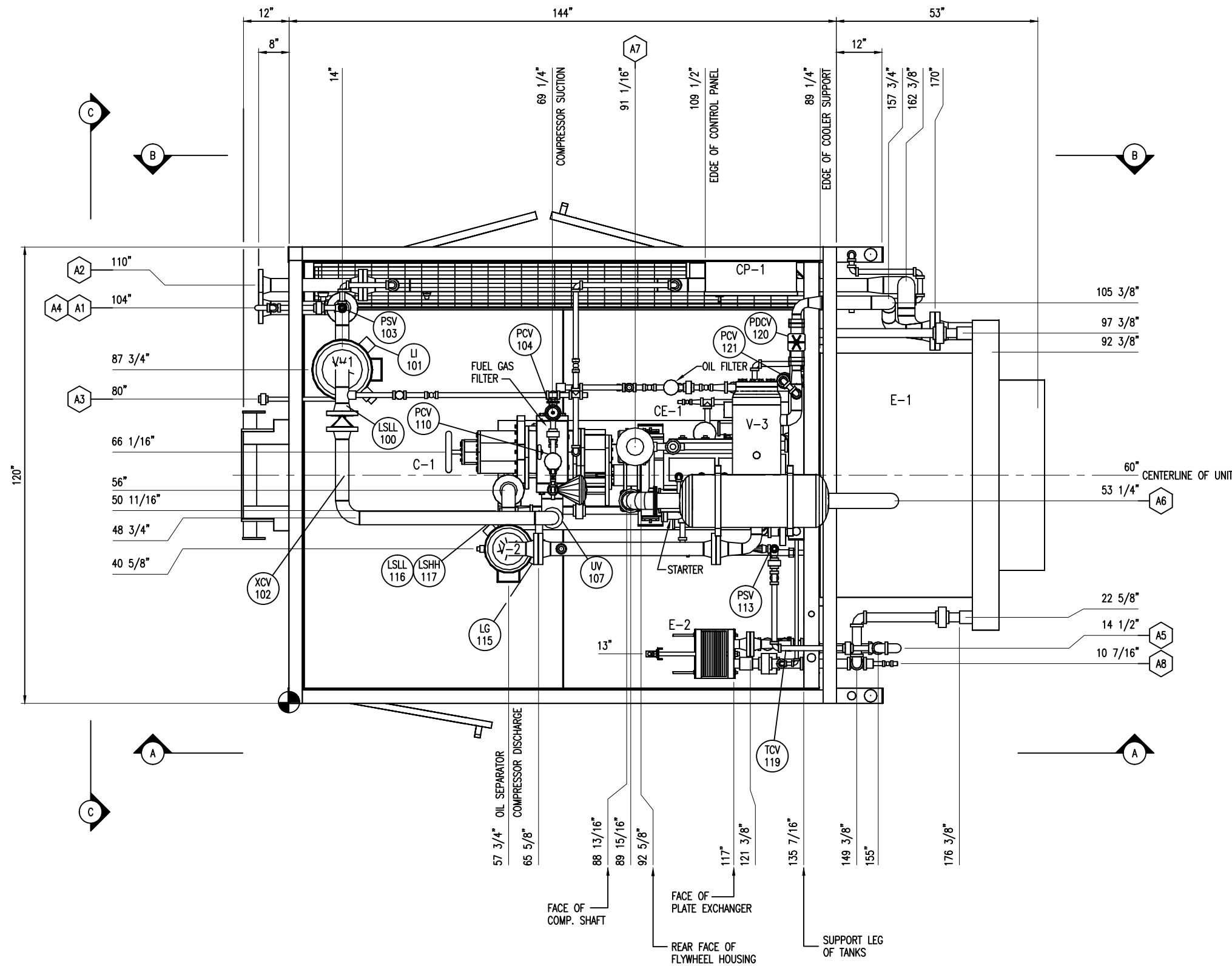
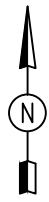
- AOUT AUTOMATIC OUTPUT
- CA CORROSION ALLOWANCE
- CHO CHAIN OPERATED
- CUST CUSTOMER
- DIR DIRECT ACTING
- DB DEADBAND
- Δ DELTA (DIFFERENTIAL)
- ESD EMERGENCY SHUTDOWN
- FC FAIL CLOSED
- FO FAIL OPEN
- FLP FAIL LAST POSITION
- GAIN GAIN
- HI HIGH
- HS HAND SWITCH
- HTR HEATER
- I/A INSTRUMENT AIR SUPPLY
- I/G INSTRUMENT GAS SUPPLY
- I/O INPUT / OUPUT
- LB/HR POUNDS PER HOUR
- FT3/DAY CUBIC FEET PER DAY
- FT3/HR CUBIC FEET PER HOUR
- FT3/MIN CUBIC FEET PER MINUTE
- LC LOCKED CLOSED
- LO LOCKED OPEN
- MAX MAXIMUM
- MAMP MAXIMUM ALLOWABLE WORKING PRESSURE
- MDMT MINIMUM DESIGN METAL TEMPERATURE
- MIN MINIMUM
- MCC MOTOR CONTROL CENTER
- MOUT MANUAL OUTPUT
- MS MOTOR STARTER
- NC NORMALLY CLOSED
- NLL NORMAL LIQUID LEVEL
- NO NORMALLY OPEN
- MMI MAN / MACHINE INTERFACE
- PB PUSH BUTTON
- PL PILOT LIGHT
- PLC PROGRAMMABLE LOGIC CONTROLLER
- REV REVERSE ACTING
- RST RESET (INTEGRAL)
- SCR SILICON CONTROLLED RECTIFIER
- S/F SEAM TO FACE OF FLANGE
- SP SETPOINT
- SPC CALCULATED SETPOINT
- SS SELECTOR SWITCH
- S/S SEAM TO SEAM
- T/T TANGENT TO TANGENT
- TS/TS TUBESHEET TO TUBESHEET
- T/L TUBE LENGTH
- V/H VENT HEADER

GENERAL NOTES

- TUBING TO BE 304SS, SEAMLESS. 0.035" WALL THICKNESS, CADMIUM PLATED CARBON STEEL FITTINGS WITH STAINLESS STEEL FERRULES.
- ALL TEMPERATURE INSTRUMENTS TO BE PROVIDED WITH A THERMOWELL.

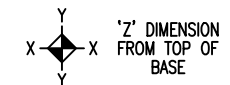
		TITLE: P & I FLOW DIAGRAM LEGEND	
DRAWN BY: K. WALTON CHKD. BY: G. SCHUSTER APPR. BY: G. SCHUSTER		DATE: MAY 12, 2005 SCALE: N/A W.O. No: 11832101	
FOR: TOROMONT PROCESS SYSTEMS 90 HP WELLHEAD BOOSTER UNIT FRICK XJF 151-M COMPRESSOR		DWG. No: 11832-101 SHEET No: 3 OF 3 REV: 1	
PERMIT TO PRACTICE STAMP		ENGINEER STAMP	
1	ISSUED FOR CONSTRUCTION	MAY 19/05	KW
REV.	DESCRIPTION	DATE	BY

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NOZZLE SCHEDULE				
MARK	SERVICE	SIZE	RATING	TYPE
A1	GAS INLET	3"	300#	RFWN
A2	GAS OUTLET	3"	300#	RFWN
A3	LIQUID DRAIN	3/4"	3000#	NPT
A4	VENT TO ATMOSPHERE	1"	-	STUB
A5	STARTER/PSV VENT	2"	-	STUB
A6	ENGINE EXHAUST	4"	-	STUB
A7	ENGINE AIR INLET	3"	-	STUB
A8	GLYCOL FILL	3/4"	2000#	NPT

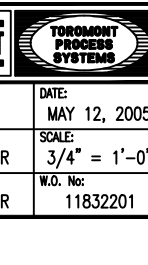
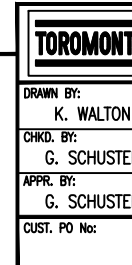
- GENERAL NOTES:**
- ALL TAIL DIMENSIONS FROM REFERENCE POINT.
 - SHIPPING LENGTH: 210"
SHIPPING WIDTH: 126"
SHIPPING HEIGHT: 130"
 - SHIPPING WEIGHT: 17800 LBS
 - OPERATING WEIGHT: 18000 LBS
 - OVERALL SKID DEPTH: 8 3/16"
 - NOZZLE ELEVATIONS ARE FROM CENTERLINE OF PIPE TO TOP OF BASE (REFERENCE POINT).
 - (*) DENOTES ELEVATION FROM FACE OF FLANGE TO TOP OF BASE (REFERENCE POINT).
 - CENTER OF GRAVITY:
'X' FROM REFERENCE POINT: 96 3/8"
'Y' FROM REFERENCE POINT: 61 1/8"
'Z' FROM REFERENCE POINT: 28 1/2"



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PERMIT TO PRACTICE STAMP

ENGINEER STAMP



TITLE: GENERAL ARRANGEMENT

FOR: TOROMONT PROCESS SYSTEMS
90 HP WELLHEAD
BOOSTER UNIT
FRICK XJF 151_ COMPRESSOR

DRAWN BY: K. WALTON
DATE: MAY 12, 2005

CHKD. BY: G. SCHUSTER
SCALE: 3/4" = 1'-0"

APPR. BY: G. SCHUSTER
W.O. No: 11832201

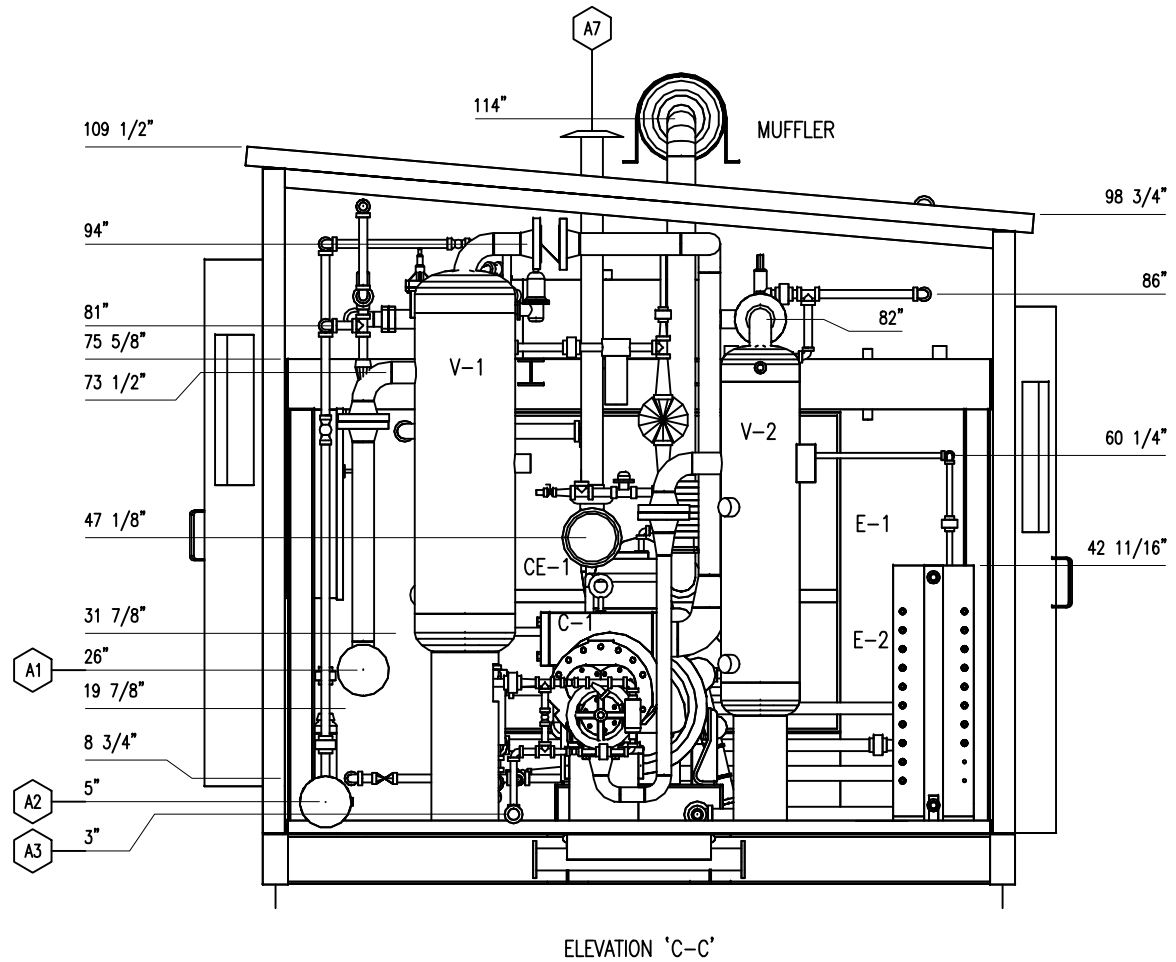
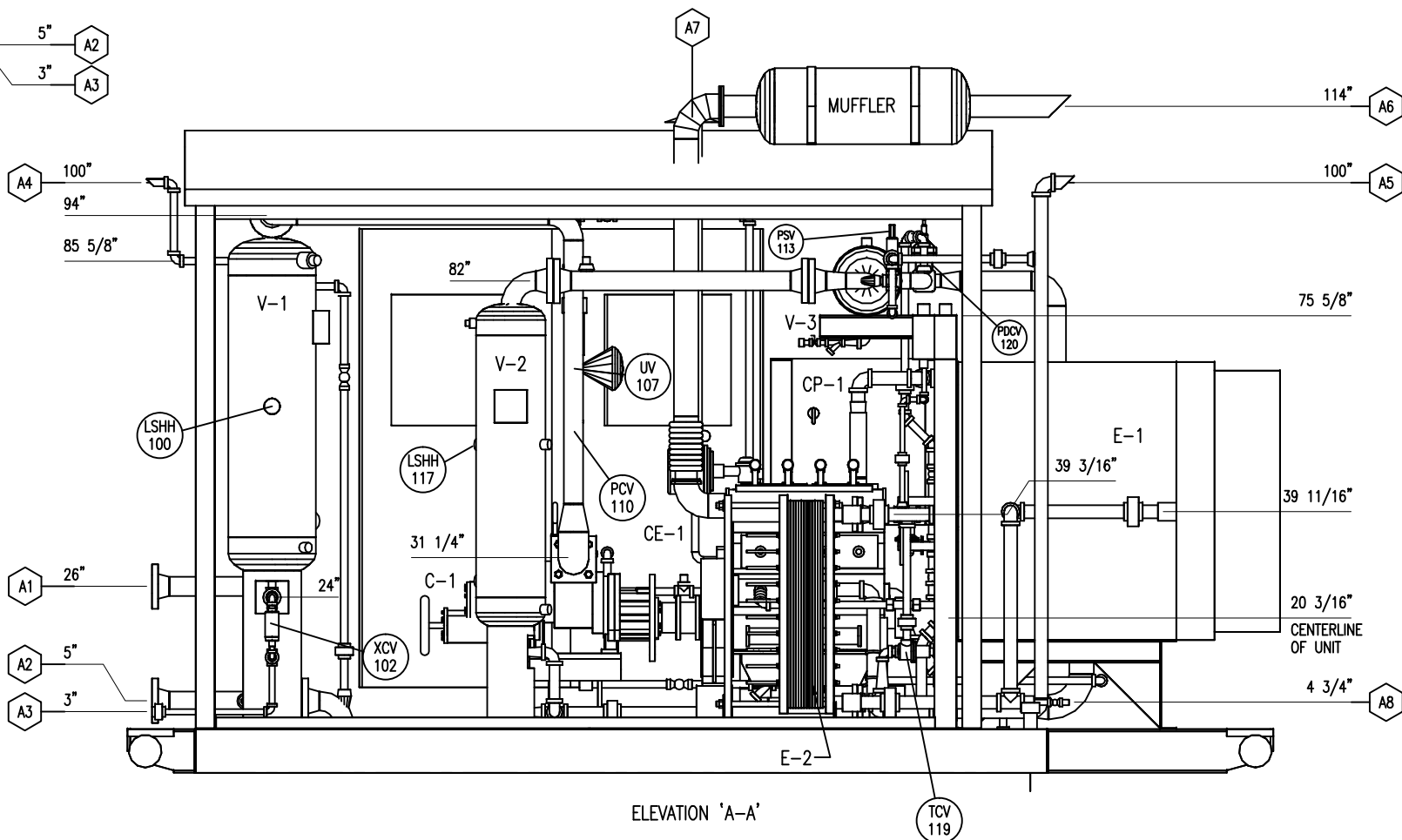
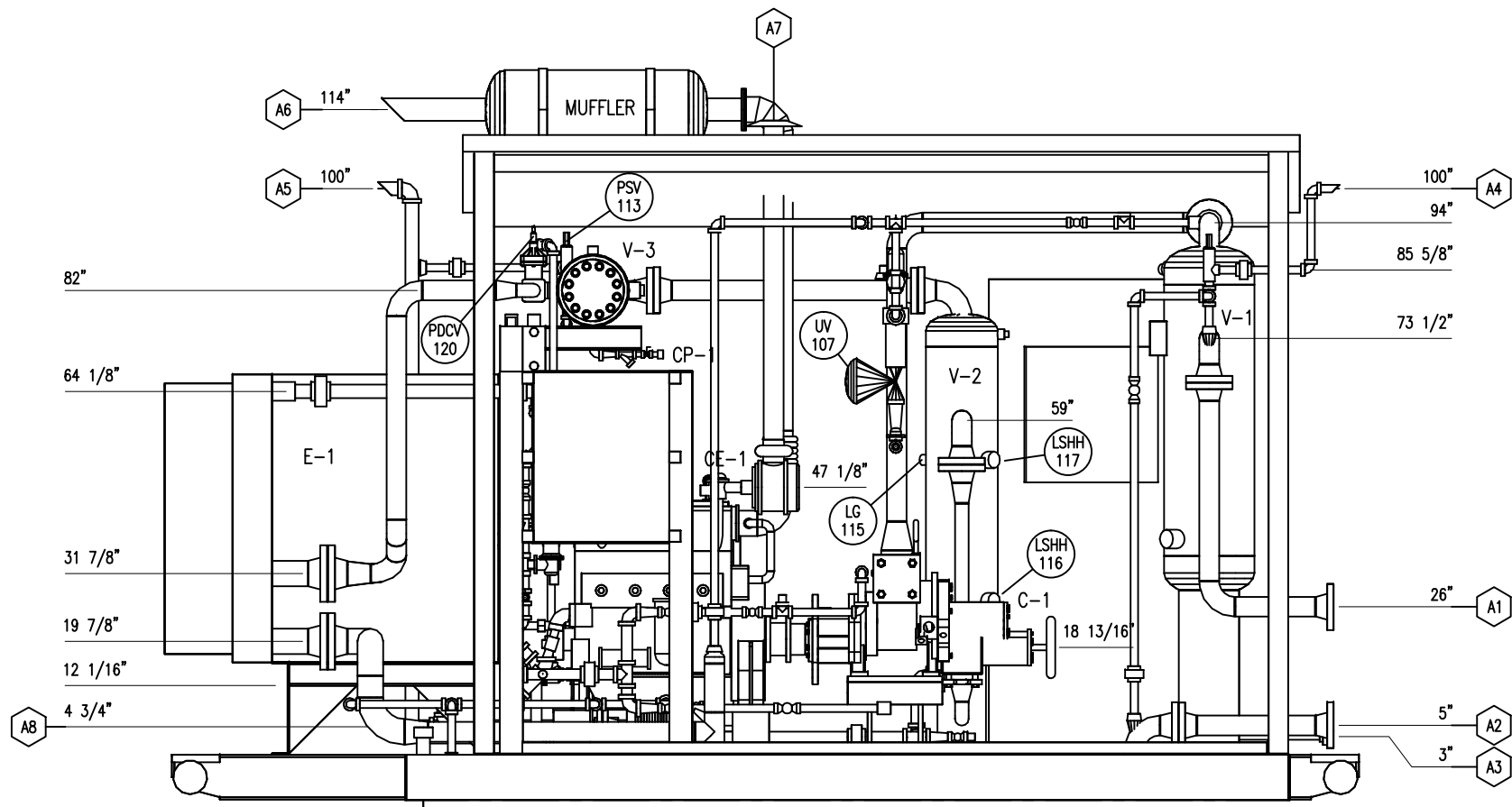
CUST. PO No:

DWG. No: 11832-201

SHEET No: 1 OF 3

REV: 1

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ENGINEER STAMP

TOROMONT
TOROMONT PROCESS SYSTEMS

DRAWN BY: K. WALTON
DATE: MAY 12, 2005

CHKD. BY: G. SCHUSTER
SCALE: 3/4" = 1'-0"

APPR. BY: G. SCHUSTER
W.O. No: 11832201

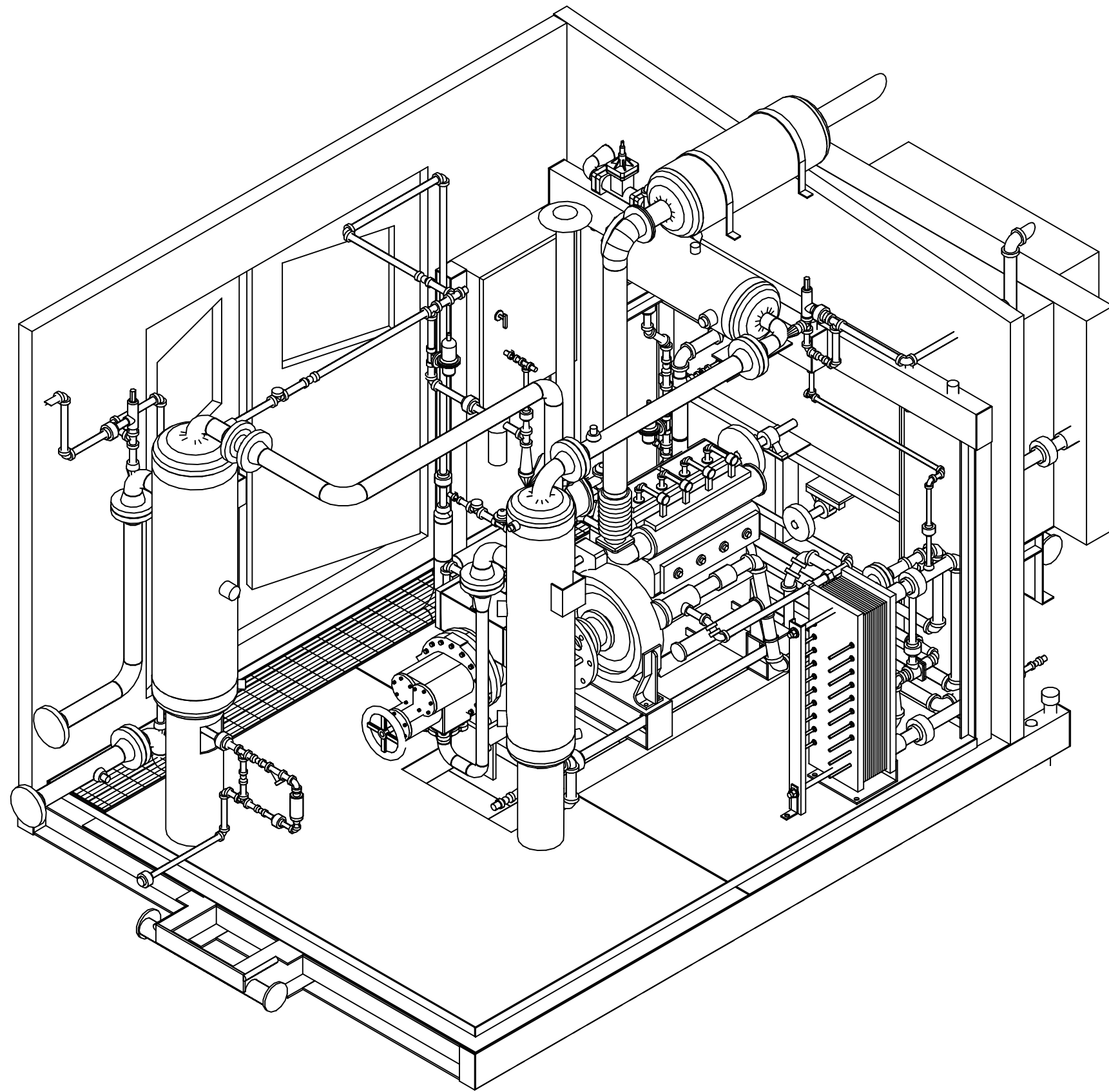
CUST. PO No:

TITLE: ELEVATIONS

FOR: TOROMONT PROCESS SYSTEMS
90 HP WELLHEAD BOOSTER UNIT
FRICK XJF 151_ COMPRESSOR

DWG. No: 11832-201
SHEET No: 2 OF 3
REV: 1

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PERMIT TO PRACTICE STAMP

ENGINEER STAMP



TITLE: 3D MODEL

FOR: TOROMONT PROCESS SYSTEMS
90 HP WELLHEAD
BOOSTER UNIT
FRICK XJF 151_ COMPRESSOR

DWG. No: 11832-201

SHEET No: 3 OF 3

REV: 1

DRAWN BY: K. WALTON
DATE: MAY 12, 2005

CHKD. BY: G. SCHUSTER
SCALE: N/A

APPR. BY: G. SCHUSTER
W.O. No: 11832201

CUST. PO No: