## KOLD KATCHER

HEAT TRACING SYSTEMS

## HT-48 Series

## Industrial Heat Trace Systems



## DESIGN RATING

- 40,000 BTU/HR
- 750' Maximum loop distance


## PRODUCTIVITY

Maximum freeze protection ensuring minimal production loss

## RELIABILITY

Lube Free Pump design, and anti-stall feature provides reliable trouble free operation - Fluid on demand every time

## ENVIRONMENTALLY SOUND

Non venting, gas reclamation feature ensures optimal efficiency

## SERVICEABILITY

Modular Construction, ease of access design to components, and reduced parts count virtually eliminates down time

## Model: HT-48 Specifications

| Construction Materials |  |
| :--- | :--- |
| Frame | Aluminum |
| Fluid reservoir | Leak tested @ 210 kpa |
| Gas capture chamber | Leak tested @ 210 kpa |
| Exchanger guard | Aluminum |
|  |  |
| Fittings | 93 degrees Celsius ( Max. Set point ) |
| Adjustable Hi-temp shutdown valve | 65 degrees Celsius ( Max. Set point ) |
| Adjustable Temperature control | 48 kpa |
| Pressure cap on fluid reservoir | 35 kpa |
| Gas capture chamber-Relief valve | Stainless steel |
| Threaded fittings (painted) | Stainless steel ASME Rated |
| Tubing and fittings |  |
| Heat exchanger |  |
|  |  |
| Pump - Non Lubricated | 690 kpa |
| Maximum operating pressure | -40 to 65 degrees Celsius |
| Operating temperature range | 4.5 liters/minute |
| Flow rate (@ (60 SPM) |  |


| 24" $\times 48$ " - Mark II Flush Mount Catalytic Heater |  |
| :--- | :--- |
| Heat input | 40,000 Btu/hr. |
| Face temp. of heater @ maximum output | 370 degrees Celsius |
| Gas consumption @ maximum output | 40 SCF/Hr. |
| Maximum heat trace distance | $750^{\prime}$ |


| Dry Weight of Unit - Approx. $\mathbf{1 1 0}$ Kgs. | $20-24$ liters |
| :--- | :--- |
| Fluid capacity (750' of $1 / 2^{\prime \prime}$ tubing) | 1.4 liters |
| Fluid reservoir - Working volume | 1.2 liters |
| Fluid reservoir expansion volume |  |


| Maintenance Schedule |  |
| :--- | :--- |
| Circulation Fluid | Replace every 2 years |
| Pump Servicing | Suggested every 2 years |
| Spill containment | Standard |

